

26

Process Sheet

Additional Product

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/21/2007 2:27:32 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CARGO MIRRO 8"

Job Number: 33033

Part Number: D076612015

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

D22633

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Clamp

B15445 ✓

8.0

D2264

Cushion



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
Cushion :

B16365 ✓

9.0

D2271

"L" Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
"L" Bracket Assembly

B16718 ✓

10.0

D2274

Radius Block



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Radius Block

B30875 ✓

11.0

D2856100250

ABRASION STRIP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
ABRASION STRIP

B32020 ✓

12.0

D3439101

MIRROR



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
MIRROR

B23451 ✓

13.0

AN311A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
Bolt

M14820 ✓

14.0

AN45A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt

M100857 ✓

7/6/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/21/2007 2:27:32 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CARGO MIRRO 8"

Job Number: 33033

Part Number: D076612015

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN410A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
Bolt

M101291 ✓ X

16.0

AN960JD10

Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)
Washer

M100114 ✓ X

17.0

AN960JD416

Washer



Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)
Washer

M103691 ✓ X

18.0

MS21042L3

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)
Nut

M103691 ✓ X

19.0

MS21042L4

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
Nut

M102552 ✓ X

20.0

MS27039114

Screw



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
Screw

M15924 ✓ X

21.0

NAS1738B42

Blind Rivet



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)
Blind Rivet

M19347 ✓ X

7/6/25 SQ(2)

22.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C207106129 (2)

7/4/28 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: Q Date: 07/06/29
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/21/2007 2:27:32 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CARGO MIRRO 8"

Job Number: 33033

Part Number: D076612015

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D076-612-015

Location: _____

PPP Rev: B

27/6/29 (2)

24.0

QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

27/06/29

Job Completion



U 07-06-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSI 9304	REV. C SHEET 1 OF 2
DATE 05.06.13		TITLE MIRROR SUBSTITUTION	SCALE NTS
A	05.05.27	NEW ISSUE	
B	05.06.03	ADD OPTIONAL ANTI-SLIP HARDWARE	
C	05.06.13	NOW PERMANENT KIT CHANGE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D076-612 REV. A
REF. CANADIAN STC: SH94-38 ISSUE 2
REF. FAA STC: SR00298NY

For the D076-612-015 CHG 002 Cargo Mirror kit, the **D2011-103** Mirror referenced in IIN-D076-612 rev.A has been replaced with the **D3439-101** Mirror Assembly. The attaching hardware for this mirror has been changed to reduce the chance of slippage in flight. The mirror should be installed per the figure on page 2 of this document. The parts list for the D076-612-015 Cargo Mirror kit is given below.

Qty -015	Part Number	Description
X	D076-612-015	CARGO MIRROR, 8"
1	D3439-101	Mirror Assembly(8")
1	*D3015-3	Locknut
1	*5/16WC	Washer
3	D2012-117	Clevis
1	D2261	Arm Assembly
1	D2262	Arm Assembly
2	D2263-1	Clamp
2	D2263-3	Clamp
3	D2264	Cushion
3	D2271	Bracket
2	D2274	Radius Block
2	D2856-100-250	Abrasion Strips
3	AN3-11A	Bolt
2	AN4-5A	Bolt
1	AN4-10A	Bolt
9	AN960JD10	Washer
10	AN960JD416	Washer
6	MS21042L3	Nut (or MS21042-3)
3	MS21042L4	Nut (or MS21042-4)
3	MS27039-1-14	Screw
9	NAS1738B-4-2	Blind Rivet

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED [Signature] BY: D. SHEPHERD (DE # 02)	
DATE: 05.06.13	CERT. NO.: SH94-38
ISSUE NO.: 2	

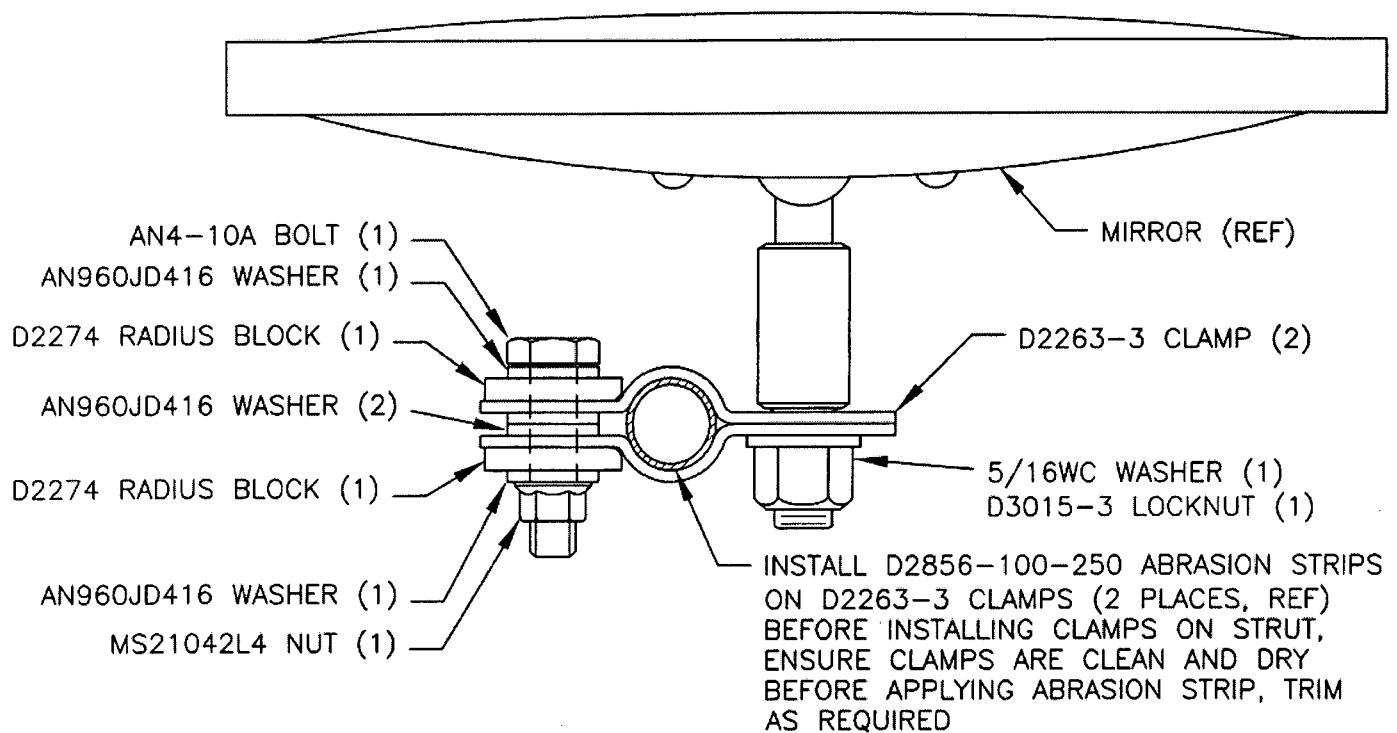
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9304	REV. C SHEET 2 OF 2
DATE 05.06.13		TITLE MIRROR SUBSTITUTION	SCALE NTS



VIEW OF FIGURE 5 (DETAIL 'C')
of IIN-D076-612 Rev. A

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WORK ORDER
NO. 33032

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	05.06.13
CERT. NO.:	SH94-38
ISSUE NO.:	2

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